Certificate

TN/ISO3834/12359/25

Report No. / Manufacturer No. / Validity remark: 8123569079 / 12359 / 29.04.2025 - 31.03.2028

Quality Requirements for Fusion Welding of metallic Materials

We hereby confirm, that the manufacturer

Günther Martin Metallverarbeitung GmbH
Hinterm Liesch 21
57250 Netphen
Germany

has been assessed and recognised on the basis of

DIN EN ISO 3834 part 2
Comprehensive Quality Requirements

The company applies a quality assurance system and has appropriately suitable operational equipment, qualified personnel and joining procedures.

The scope of the certification and the details of the assessment can be found in the scope of the certificate and in the report.

Auditor: Kimmeskamp

Hamburg, 29.04.2025

Digital unterschrieben von Kaschner Morten
Datum: 2025.04.29 09:11:01 +02'00'

DAkkS Deutsche Akkreditierungsstelle D-ZE-11074-03-00

Accredited Certification Body

TÜV NORD Systems GmbH & Co. KG
Große Bahnstraße 31, 22525 Hamburg, Germany
tuev-nord.de | certifications@tuev-nord.de

TÜV®

Scope of the Certificate

TN/ISO3834/12359/25

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Manufacturing Site(s):
Günther Martin Metallverarbeitung GmbH,
Hinterm Liesch 21, 57250 Netphen, Germany
Max Eyth Str. 56, 72622 Nürtingen, Germany

Product(s) of the Manufacturer:
Structural components and steel structure until EXC3 according to EN 1090-2,
Welding of railway vehicles and components acc. DIN EN 15085-2 CL 1

Product Standard(s) and other Standards (see DIN EN ISO 3834-5):
DIN EN 1090-2, DIN EN 15085-2
DIN EN ISO 9606-1, DIN EN ISO 14732, DIN EN ISO 5817
DIN EN ISO 15614-1 level 2, DIN EN ISO 15613, DIN EN ISO 14555

Welding Process(es) (acc. to ISO 4063) with Degree of Mechanisation and Material Groups (acc. to CEN ISO/TR 15608):
135 MAG Metal active gas welding, partly-mechanized,
for 1 with ReH ≤ 460 MPa, 3.1 with ReH ≤ 690 MPa, 5*, 8.1
135 MAG Metal active gas welding, fully-mechanized, for 1.1 with ReH ≤ 275 MPa (only Nürtingen)
136 MAG Gas metal arc welding using active gas and flux cored electrode, partly-mechanized,
for 1.1, 1.2 with ReH ≤ 355 MPa
141 TIG Tungsten inert gas welding, manual, for 1.1, 1.2 with ReH ≤ 355 MPa, 5*, 8.1
783 Drawn arc stud welding with ceramic ferrule or shielding gas,
for 1.1 with ReH ≤ 275 MPa and 8.1
5* not for EN 1090

Responsible Welding Supervisor(s)
Name, Given Name / Qualification / Area of Responsibility / Degree of Knowledge *
Riedesel, Marco / IWE / responsible welding coordinator / C
Galliardt, Johannes / IWS / supporting welding coordinator / B
Zaiser, Matthias / --- / supporting welding coordinator / B (only Nürtingen)

* the degree of knowledge must be in accordance with ISO 14731 B, S or C. Please note the reference to DIN EN ISO 14731:2019-07, among others, chap. 5.1 para. 4; in the absence of proof of qualification (i.e. without reference to IWE, IWT or IWS), the manufacturer has responsibly determined the level of knowledge.