

Certificate

TÜVNORD/15085/CL1/036/00/9

Report no. / Manufacturer no. / Validity notice: 8124724856 / 12359 / 2026-03-27 - 2029-03-21

Welding of railway vehicles and components according to EN 15085-2:2020+A2:2025

TÜV NORD Systems GmbH & Co. KG hereby certifies that the welding company

Günther Martin Metallverarbeitung GmbH
Hinterm Liesch 21
57250 Netphen
Germany

fulfills the requirements of the TNS-EN15085 certification scheme
for the scope

EN 15085-2 classification level CL1
in the type of activity P, M

in the range indicated in the annex.

Lead auditor:
Dipl.-Ing. KIMMESKAMP

Hamburg, 2026-03-27



certification body, Dipl.-Ing. (FH) ROHARDT

TÜV NORD Systems GmbH & Co. KG
Große Bahnstraße 31, 22525 Hamburg
tuev-nord.de | certifications@tuev-nord.de



Scope of the certificate

TÜVNORD/15085/CL1/036/00/9

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Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
135	1.2 1.2 1.3 1.3 1.4 1.4 3.1 11 11.1/1.2 5.1/1.2 8.1, 8.1/1.2 8.1 X120Mn12/1.2	t = 1.4 - 4 mm t = 3 - 100 mm t = 3 - 12 mm t = 3 - 30 mm t = 7.5 - 30 mm t = 3 - 20 mm t = 3 - 20 mm t = 3 - 20 mm t = 10 - 40 mm t = 10 - 40 mm D = 50 - 200 mm t = 5 - 20 mm t = 3 - 10 mm t = 1.4 - 30 mm t = 2 - 6 mm	FW FW, BW BW FW BW BW FW FW, BW FW, BW FW, BW BW BW FW FW
136	1.2/11.1	t = 2 - 20 mm	FW
141	1.2, 8.1 1.2, 8.1 1.2/11 8.1 8.1	t = 1.4 - 4 mm t = 3 - 10 mm t = 3 - 50 mm t = 2 - 4 mm t = 5 - 12 mm D = 7.5 - 18 mm	FW FW, BW FW FW, BW FW
141/135	1.2 5.1/1.2	t ≥ 5 mm t = 5 - 20 mm	FW BW
783	1.1 1.1/8.1, 8.1	D = 8 - 12 mm D ≤ 8 mm	- -

Area of Application:

- New build of components for railway vehicles
- Repair of components for railway vehicles

Responsible welding coordinator(s):

Marco Riedesel, Level A (IWE)

born: 1983-12-10

1st deputy(ies) of the responsible welding coordinator(s):

Johannes Galliardt, Level C (IWS)

born: 1988-07-01

Others deputies:

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Remarks:

The welding coordinator Marco Riedesel is entitled to test welders / operators in accordance with the relevant standards within the scope of this certificate.